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Note: This guide is meant as a supplement to the operator's manuals of hardware manufacturers to facilitate hardware integration. For complete product manuals, please visit the respective websites of the hardware manufacturers.



1. NovAtel GPS Receivers

I. Novatel OEM4 and OEM5 Receiver Setup

Novatel OEM4 and OEM5 receivers must be configured to send 2 data logs (RANGECMPB and RAWEPHEMB) through its COM port (or Ethernet port). All other data being sent through the COM port should be disabled.

Below are the commands issued in Novatel CDU software through the command line interface. Note that the commands should be issued over a different port than that which will be used to collect the data. Once the SAVECONFIG command is issued, the receiver will reboot using the saved configuration.

Command / Data Log	Description
FRESET STANDARD	Sets receiver to factory defaults. This will set
	baud rates of all COM ports to 9600.
LOG COM1 RANGECMPB ONTIME 5	Log range observations to COM1 every 5
	seconds
LOG COM1 RAWEPHEMB ONCHANGED	Log ephemeris data to COM1 as it changes
LOG COM1 BESTXYZB ONTIME 60 (optional)	Log best position solution to COM1 every 60
	seconds
COM COM1 57600 n 8 1 n off on	Configure COM1 at 57600 kps
	The baud rate much match the baud rate of the
	serial-to-Ethernet device
SAVECONFIG	Save current configuration
LOG LOGLIST	Check current configuration to see that logs are
	in receiver memory. The RANGECMPB,
	RAWEPHEMB and BESTXYZB (optional) logs
	should be listed on COM1
LOG COMCONFIG	Check current COM port configuration to verify
	that the desired setting are in place.

If COM1 is being configured for data collection, when possible, it is recommended to use COM2 to issue the above commands. Otherwise, once the COM command is issued, you may lose connection to the receiver.



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If using NovAtel's CDU configuration software, make sure to close all viewing windows while issuing logging commands. Each viewing window requests a different data log from the receiver, which will interfere with desired data logs.



2. Javad GPS Receivers

I. Javad Receiver Setup (Delta G2)

The following commands should be copied and paste into a txt file.

a) For mmVu[™] operation:

% BINEX %
%1%set,/par/rover/mode/,off
%2%set,/par/base/mode/,off
%3%set,/par/raw/time/sync,steady
%4%set,/par/pos/mode/cur,sp
%5%remove,/msg/def/
%6%set,/par/raw/msint,50
%7%em,/dev/ser/a,/msg/binex/01_01:{1,0,0,0x2}
%8%em,/dev/ser/a,/msg/binex/7F_03:{5,0,0,0x0}

b) For AutoVu[™] operation:

% BASE STATION %
%1%set,/par/rover/mode/,off
%2%set,/par/base/mode/,off
%3%set,/par/pos/mode/cur,sp
%%remove,/msg/def/
%6%set,/par/ref/ant/id,JAV_TRIUMPH-1
%7%dm,dev/udp/a
%7%set,/par/dev/udp/a/addr,100.1.110.1
%8%set,/par/dev/udp/a/port,8000
%9%em,dev/udp/a,/msg/rtcm3/1004:1

% ROVER1 %
%1%set,/par/rover/mode/,off
%2%set,/par/base/mode/,off
%%set,/par/raw/time/sync,steady
%3%set,/par/raw/msint,s0
%6%set,/par/raw/msint,50
%7%set,/par/pos/msint,50
%8%dm,/dev/udp/a
%9%set,/par/dev/udp/a/addr,100.1.210.1
%10%set,/par/dev/udp/a/port,8001
%11%em,/dev/udp/a,/msg/jps/{RT,GT,SI,rc,cp,DC,CE,2r,2p,D2,2E,ET}:{0.1,0.00,0,0x0}

% ROVER2 % %1%set,/par/rover/mode/,off



%2%set,/par/base/mode/,off %%set,/par/raw/time/sync,steady %3%set,/par/pos/mode/cur,sp %6%set,/par/raw/msint,50 %7%set,/par/pos/msint,50 %8%dm,/dev/udp/a %9%set,/par/dev/udp/a/addr,100.1.210.1 %10%set,/par/dev/udp/a/addr,100.1.210.1 %10%set,/par/dev/udp/a/port,8002 %11%em,/dev/udp/a,/msg/jps/{RT,GT,SI,rc,cp,DC,CE,2r,2p,D2,2E,ET}:{0.1,0.00,0,0x0}

Use JAVAD's TriVu software to connect to the receiver (Figure 1). Select Manual Mode from the File menu. Select Load Script and locate your text file (Figure 2). Click Send Command. Make SURE to **Disconnect** before Exiting. Otherwise, additional TriVu messages will be sent by your receiver while it is logging data, which will prevent GNT software from functioning properly.

J TriVU-P		
File Con	figuration Tools Plot H	elp
GPS GL	ONASS GALILEO SBAS Lo	cation
# EL	AZ CA P1 P2 L2C	TC SS
	Select Server and Receiv	. ? ×
	1 - Select Server	Add Server
	LServer 💌	Add IP RCV
	Manual mode only	
	2 - Get list of receivers from Ser	ver-GPS
	3 - Select Receivers or press Of	to connect
	TCP:12.181.48.122:921:viking	
	COM9:115200:1	
Disconne	COM10:115200:1	
Disconne		
		ancel

Figure 1: JAVAD TriVu Software



J Manual Mode	x
%%create,/msg/def/binex/01_01:{1,0,0,0x2}	•
	~
	-
<	Þ.
Send command Stop MSG Clear Start log Exit Disconnect	
Edit script Load script 🔽 C:\Users\Jason Bond\Documents\Java	ad∖jav
COM5:115200:1	

Figure 2: Loading a Javad Script File



3. PC Setup

I. General

The following settings should be adjusted on the PC used to run GNT software:

- 1. If a wireless connection is being used, make sure that the PC is configured to automatically reconnect to the wireless network if connection is lost. It is strongly advised to remove any other wireless networks from the list of preferred networks.
- 2. The PCs power saving options should be configured such that it will not go into hibernation or standby mode after a certain period of time of inactivity. This will prevent the software from functioning. It is okay to turn the monitor off after a period of inactivity. Make sure that the hard disk does not get turned off.
- 3. Windows Firewall and Antivirus software should be configured to allow any serial-to-Ethernet devices to send data to the PC

For Windows 7: From the Control Panel, Navigate to Windows Firewall. Select "Allow a program or feature through Windows Firewall" from the left hand panel (Figure 3). From the window, select "Allow another program..." (Figure 4). Select "Browse" and navigate to C:\Gemini\mmVu\PPMS_RT_GUIs.exe or C:\Program Files\Gemini Navsoft Technologies\RoverVU.exe (Figure 5).





Figure 3: Allowing mmVu to Communicate through Windows Firewall



Figure 4: Select "Allow another program..."





Figure 5: Adding GNT Software to the Firewall Exception List

Make sure the "Network location types" matches your network setup. Click "Add".

- 4. IP addresses of serial-to-Ethernet devices and of the PC should be fixed so that Ethernet connections will resume if there is a power failure or other interruption of the router.
- 5. Install the latest Windows Updates.
- 6. Configure the PC for remote access.

II. Automatic Login and Automatic Application Starting

To enable automatic starting of the application, Automatic Login must be enabled. Setting Automatic Login can only be done while logged on to an account with administrator privileges.

Automatic Login:

To enable automatic login of the application when the computer boots up:

- a. Type netplwiz in the search line of the Start Menu (Figure 6).
- b. Check "Users must enter a user name and password to use this computer." (Figure 7)
- c. Select the user account name that you want to have automatically start up when the computer boots.
- d. Uncheck the "Users must enter a user name and password to use this computer," check box.
- e. Click "OK"



f. Confirm Automatic Login by typing in your Username and Password (Figure 8).



Figure 6: Accessing User Account Settings

User Accounts	X
Users Advanced	
Use the list below to g and to change passwo	rant or deny users access to your computer, ords and other settings.
Users must enter a user nam	e and password to use this computer.
User Name	Group
NomeGroupUser\$	HomeUsers
Sason Bond	HomeUsers; Administrators
Descured for losse Read	Add Remove Properties
Password for Jason Bond	
To change your pas Password.	ssword, press Ctrl-Alt-Del and select Change
	Reset Password
L	OK Cancel Apply

Figure 7: Enabling Automatic Login



Automatic	ally Log On	
P	You can set up name and pass automatically lo	your computer so that users do not have to type a user word to log on. To do this, specify a user that will be ogged on below:
User nar	me:	Jason Bond
Passwor	rd:	
Confirm	n Password:	
		OK Cancel

Figure 8: Confirming Automatic Login



Enabling automatic login could pose a security risk if other people have access to the computer. If your computer logs in automatically, others may have access to that account.

Automatic Application Starting:

To enable the application to automatically start at boot up, a new task must be added to the task scheduler in Windows.

- a. Select "Administrative Tools" from the Control Panel and select "Task Scheduler" (or simply type in "Task" in the Search Box of the Start Menu and select "Task Scheduler".
- b. Select "Create Task" from the Actions list (Figure 9).

Task Scheduler (Local)	Task Scheduler Summary (Last refresh			Actions
Task Scheduler Library	Overview of Task Scheduler Vou can use Task Schedul computer will carry out au a command in the Action Tasks are stored in folders an operation on an individ library and click on a com Task Status Status of tasks that have started in Summary: 0 total - 0 running, 0 st	er to create and manage com tomatically at the times you menu. in the Task Scheduler Library ual task, select the task in the mand in the Action menu in the following time period: ucceeded, 0 stopped, 0 failed	mon tasks that your specify. To begin, click . To view or perform . Task Scheduler Last 24 hours	Task Scheduler (Local) Connect to Another Computer Create Basic Task Create Task Import Task Import Task Enable All Tasks History AT Service Account Configuration View Refresh Help
	Task Name	Run Result Run Star	Run End	

Figure 9: Windows Task Scheduler



c. Under the "General" tab, type a name for the Task. Select the operation system being used (Figure 10).

🕒 Create Task			3
General Trig	gers Actions Con	nditions Settings	
Name:	mmVu or SteerVu A	AutoStart	
Location:	N .		
Author:	GNT-JASON\Jason	Bond	
Description:			
- Security opt When runn	ions ing the task, use the	following user account:	
GNT-JASON	N∖Jason Bond	Change User or Group	
Run only	when user is logged	d on	
🔘 Run whe	ther user is logged o	on or not	
🗌 Do n	ot store password. 1	The task will only have access to local computer resources.	
🔲 Run with	highest privileges		
🔲 Hidden	Configure for:	: Windows® 7, Windows Server™ 2008 R2	
		OK Cancel	

Figure 10: Creating a Task – General

d. Under the "Triggers" tab, select "New" (Figure 11).



Actions Conditions Settings	
a task, you can specify the conditions that will trigger	the task.
Details	Status
Edit	
Derec	
	Actions Conditions Settings a task, you can specify the conditions that will trigger Details

Figure 11: Configuring a Task – Triggers

e. Select Begin the task: "At log on". Specify the user account (Figure 12).

regin the task. Acto	g on		•	
Settings				
Any user				
Specific user:	GN	IT-JASON\Jason	Bond	Change User
Advanced settings				
Delay task for:	15 minut	es 👻		
Repeat task even	: 1 hour	Ŧ	for a duration of	1 day 🚽
Stop all rur	nning tasks at	end of repetitio	n duration	
Stop task if it run	s longer than	: 3 days	-	
Activate: 2011-0)6-27 🔲 -	4:18:01 PM	Synchronize	across time zones
Expire: 2012-0	06-27 🔲 🔻	4:18:01 PM	Synchronize	across time zones
V Enabled				

Figure 12: Configuring a Task - New Trigger



f. Under the "Actions" tab, select "New" (Figure 13).

Create Task		X
General Triggers When you creat	Actions Conditions Settings a task, you must specify the action that will c	occur when your task starts.
Action	Details	
		•
New	Edit Delete	
		OK Cancel

Figure 13: Configuring a Task - Actions

g. Select "Start a program" as the Action. Specify "C:\Gemini\mmVu\PPMS_RT_GUIs.exe" for mmVu as the Program (Figure 14). Specify the full path of the project that you wish to start as an argument. Enclose the path in quotation marks (E.g., "C:\Gemini\mmVu\Projects\Test.mVu")



	[
Action:	Start a program		•
Setting	s		
Progra	am/script:		
C:\Ge	mini\mmVu\PPMS_RT_GUIs.exe	Browse	
Add a	rguments (optional):	C:\Gemini\mmVu\	Proje
Start	n (ontional):		
Start i	n (optional):		
Start i	n (optional):		
Start	n (optional):		
Start	n (optional):		
Start	n (optional):		
Start ı	n (optional):		
Start ı	n (optional):		
Start ı	n (optional):		

Figure 14: Configuring a Task - New Action

h. Under the "Conditions" tab, deselect "Start the task only if the computer is on AC power" (Figure 15).

General Triggers Actions Conditions Settings	
Specify the conditions that, along with the trigger, det run if any condition specified here is not true.	termine whether the task should run. The task will not
Start the task only if the computer is idle for:	10 minutes 👻
Wait for idle for:	1 hour 👻
Stop if the computer ceases to be idle	
Restart if the idle state resumes	
 Start the task only if the computer is on AC power Stop if the computer switches to battery power Wake the computer to run this task Network Start only if the following network connection is av 	vailable:
Any connection	

Figure 15: Configuring a Task – Conditions

i. Under the "Settings" tab, deselect "Stop the task if it runs longer than 3 days" (Figure 16).



() Create	ask							X
General	Triggers	Actions	Conditions	Settings				
Specify	additional	settings t	hat affect the	behavior o	of the task.			
	ow task to	be run on	demand					
🔲 Rui	n task as so	on as pos	sible after a s	cheduled st	tart is missed			
🔲 If t	ne task fails	s, restart e	very:			1 minute 👻		
Att	empt to re	start up to				3 times		
🔽 Sto	✓ Stop the task if it runs longer than:							
📝 Iftl	✓ If the running task does not end when requested, force it to stop							
🔲 If t	If the task is not scheduled to run again, delete it after:					-		
If the ta	If the task is already running, then the following rule applies:							
Do not	Do not start a new instance 🔹							
							ОК	Cancel

Figure 16: Creating a Task - Settings

j. Click "OK" and test.

III. Configuring the PC Boot Sequence

In some cases having peripheral devices (such as USB keys) attached to your PC at boot up may prevent automatic application starting. Any potential conflict should be avoided. For example, the boot sequence for Lenovo computers is often set to:

- a. FDD
- b. USB FDD
- c. USB Key
- d. HDD
- e. CD/DVD
- f. Network

The computer will not automatically start the application in this case with a USB key connected. For such situations remove b) and c) from the list. Make sure that the boot sequence on your PC won't cause unexpected results. The BIOS of the PC will need to be entered to alter the boot sequence. Contact your PC manufacturer to determine how to enter the system BIOS.



4. Moxa Communications Hardware

I. Moxa NPortW2150 Serial-to-Ethernet Device Setup

The following procedure should be used when setting up an NPortW2150 device:

1. Setup your PC WLAN or LAN Ethernet adapter so that it is on the same subnet as the NPort. The Windows Network Properties form should be closed to commit the new IP information to memory. The factory default IP settings are:

Network Interface	IP Configuration	IP Address	Netmask
LAN	Static	192.168.126.254	255.255.255.0
WLAN	Static	192.168.127.254	255.255.255.0

The IP address can be set for you PC by navigating to Network Connections in the Control Panel, right clicking on the Local Area Connection and clicking on Properties. Select Protocol Version 4 and click Properties (Figure 28). The Windows Network Properties form should be closed to commit the new IP information to memory.



- 2. If using LAN, plug the Ethernet cable in before applying power. WLAN/LAN mode cannot be changed once the device is powered on.
- 3. Using your web browser, type in the address of the NPort to bring up the Web Console. Load the latest firmware for your device. Contact Moxa to ensure the latest firmware is available from their website.
- 4. Assign critical settings:
 - a. **IP Address**: If an existing network will be used, contact you network administrator to obtain an IP address for your device. When creating your own local network, the suggested IP naming system is: 10.10.0ND.### where:
 - N = Network connection type (1 = LAN, 2 = WLAN)
 - D = Device type (1 = GPS receiver or directly connected device, 2 =

PC, 3 = Access Point)

= Unique identifying number (range is from 0 - 255)



The Net Mask should be 255.255.0.0. IP Addresses should be static. Both LAN and WLAN address should be assigned.



When using the Web Console, all changes must be submitted before moving on to the next page. Once all changes have been submitted, the device must be restarted to commit them.

ΜΟΧΛ	www.moxa.com	>>>> Total Solution fo
🔄 Main Menu 🗀 Overview	Network Settings -	Ethernet
🗀 Wizard	IP configuration	Static 💌
🗎 Basic Settings	IP address	10.10.11.3
Network Settings General Settings Sthemat Settings	Netmask	255.255.0.0
WLAN Settings WLAN Settings WLAN	Speed	Auto
- Profile	Submit	

Figure 17: Configuring NPort IP Address



b. Wireless LAN Profile:

- Set Network Type to Infrastructure Mode or Ad-hoc Mode. Devices that are configured for Ad-hoc Mode automatically detect and communicate directly with each other and do not require a wireless access point (AP) or gateway. Wireless devices that are configured for Infrastructure Mode do not communicate directly with each other, but through a wireless access point (AP).
- ii. Set Profile1's **SSID** to the SSID of your network.
- Set Profile1's Security Properties (Figure 18). If Moxa AWK-4121 access points are used and WDS mode is employed, only WEP shared keys are permitted.

MOXA®	w.moxa.com	
Main Menu	WLAN Security Settings	
Basic Settings	SSID	GNT
Wireless Settings	Security mode	WEP 💌
Operation Mode Operation Mode	Authentication type	Open 💌
Basic Wireless Settings	Key type	HEX 💌
" WLAN Security Settings	Key length	64 bits 💌
🖆 Advanced Wireless Settir	Key index	1
WLAN Certificate Setting	WEP key 1	•••••
Advanced Settings	WEP key 2	
Auto Warning Settings		
	WEP Key 3	
Maintenance	WEP key 4	
Save Configuration		
	Submit	

Figure 18: NPort W2150 Plus Security Properties



- iv. Make sure Profile2 and Profile3 are **disabled**.
- v. Set the Connect Rule to Signal Strength of AP
- vi. Set the Low Signal Strength Reconnect to None.

ΜΟΧΛ	www.moxa.com	>>>> Total
 Main Menu Overview Wizard 	Wireless LAN Profile Wireless LAN Profile	
 Basic Settings Seneral Settings Ethernet Settings WLAN Settings WLAN Profile Advanced Settings 	Network type Priority	Infrastructure Mode Use up/down to sort the profile list. (*: Active profile, X: Disabled profile) High Profile1 X Profile2 X Profile3 Low Up Down
Serial Port Settings System Management System Monitoring System Configuration Restart	Connect rule Low signal strength reconnect Submit	Signal strength of AP 💌 None 💌

Figure 19: Configuring NPort W2150 Plus Wireless LAN Profile

- c. Serial Port: For each serial port:
 - i. Set Application to Socket (Figure 20)

ΜΟΧΛ	ww.moxa.com		>>> Tota	Solution for Indus	strial Device	Networking
🔁 Main Menu 🛅 Overview	Operation Modes					
🗀 Wizard	Port 1					
Basic Settings Settings General Settings Ethemet Settings	Application Mode Destination address 1	Socket 💌 UDP 💌 Begin	En	d 10.10.22.2	Port	10003
P WLAN Settings	Destination address 2	Begin	En	d	Port	4001
WLAN	Destination address 3	Begin	En	d	Port	4001
Advanced Settings	Destination address 4	Begin	En	d	Port	4001
🖻 🔄 Serial Port Settings	Local listen port	20003				
🖻 🔄 Port 1	Data Packing					
Operation Modes	Packet length	0 (0 - 1024)				
Data Buffering/Log	Delimiter 1	00 (Hex) 🔲 Enable	2			
🗎 Welcome Message	Delimiter 2	00 (Hex) 🔲 Enable	2			
🖲 🧰 System Management	Delimiter process	Do Nothing 💌 (Pro	ocessed or	ly when Packing ler	ngth is 0)	
System Monitoring Save Configuration	Force transmit	300 (0 - 65535 m	is)			
🗉 🔲 Restart	Submit					

Figure 20: Configuring NPort W2150 Plus Serial Port Settings

ii. Set **Mode** to UDP or TCP, depending on application. If UDP, specify the IP address of destination PC and the port number of the PC. Specify the local listening port number (to simply, keep the same for all NPort devices. E.g., 50000). **Data Packing** parameters are very important in

determining how data gets transmitted from the receiver. Ideally, data from the receiver will get sent in complete packets and the data will arrive at the PC at different moments from each NPort (because all receivers are synchronized to GPS Time, if there is no offset then all data could arrive at the PC simultaneously. In UDP mode, there is no second chance to recover data that was not received after the first transmission. The Data Packing strategy should be based upon Forced Transmit time. The forced transmit time for each station should be calculated based upon baud rate settings, and the maximum packet size (in bytes) for the data logs. An initial offset must be calculated that allows a delay of at least as long as it takes one character to arrive. An offset between stations must also be calculated to stagger the arrival of data packets at the PC. Figure 21 illustrates the concept. The maximum offset permitted is 65535. The maximum station offset should never exceed the sample rate of the receiver. This would be a concern if a station offset of 60000 ms or greater was used and the sample rate of the receiver was 1s or higher. The station offset for any station can be calculate as: o + (station index -1) x n



Figure 21: Calculating NPort Force Transmit Times

iii. Set Communication Parameters to match that of the GPS receiver, as illustrated in Figure 20.



MOXA	www.moxa.com	
Main Menu	Communication Parameters	
🗀 Wizard	Port 1	
Basic Settings	Port alias	
General Settings	Serial Parameters	
Ethernet Settings	Baud rate [Hint]	115200 💌
🖻 🚖 WLAN Settings	Data bits	8 💌
WLAN Profile Advanced Settings Serial Port Settings	Stop bits	1
	Parity	None 💌
	Flow control	RTS/CTS
Port 1	FIFO	Enable Oisable
Deration Modes	Interface	RS-232
Communication Para	· · · · · · · · · · · · · · · · · · ·	
Data Buffering/Log	Submit	
🛄 Welcome Message		

Figure 22: Setting NPort W2150 Plus Communication Parameters

II. Moxa NPort 5110A Serial-to-Ethernet Device Setup

The NPort 5110A should be configured similarly to the NPort 2150W described above. The web console is slightly different as it employs a 3 step approach for ease of configuration (Figure 23). Unfortunately, all critical parameters cannot be set using the 3 step wizard. The wizard can be utilized to set general settings and then remaining parameters must be set. Alternatively, you can manually go through each setting to mimic the procedure described for the NPort W2150 Plus. Described is a setup approach which uses the Quick Setup procedure plus one additional step.



ΜΟΧΛ	Total Solution	Total Solution for Industrial Device Networking			
 Model Name 	- NPort 5110A - NP5110A_3813	= IP = Serial NO.	- 10.10.11.100 - 3813		
	·Welcor	ne to NPort we	b console		
Main Menu					
Overview					
Quick Setup		Click 'Qui	Click 'Quick Setup' to go through		
Export/Import		three s	mple steps making your		
Basic Settings	Qui	ck Setup	aj to norm.		
Network Settings					
- Serial Settings					
- Operating Settings		Click 'Exp	ort/Import' to perform		
Accessible IP Settings	Expo	Export/Import			
- Auto Warning Settings					
Upgrade Firmware					
- Monitor					
Change Password					
Load Factory Default					
Save/Restart					

Figure 23: NPort 5110A Web Console

Using the Quick Setup wizard, input the IP address and network mask for your device at Step 1 (Figure 24).

* Step 1/3		
Server Settings		
Server name	NP5110A_3813	
Network Settings		
IP settings	Static	
IP address	10.10.11.100	
Netmask	255.255.0.0	
Gateway		
		_
	Back Next Can	cel

Figure 24: Step 1/3 of NPort 5110A Setup

At Step 2, select UDP and enter the destination IP Address and Port number (Figure 25).

• Step 2/3		
Operation Mode Settings		
© Real COM		
PC communicate with serial device throug	gh COM port.	
Remember to install Real COM/TTY d	river on PC. For detail infor	mation please refer to User's Manual.
© TCP		
PC communicate with serial device throug	gh TCP port.	
Device is TCP client		
Destination IP address		Port 4001
© UDP		
PC communicate with serial device throug	gh UDP port.	
Destination IP address 10.10.22.1	Port 10100	

Figure 25: Step 2/3 of NPort 5110A Setup

At Step 3, configure the serial port settings (Figure 26)

• Step 3/3				
115200 💌				
8 💌				
1 💌				
None 💌				
RS-232 -				

Figure 26: Step 3/3 of NPort 5110A Setup

At this point, parameters have not been specified for transmitting data in UDP mode. You must click on Operating Settings – Port 1 to input this information (Figure 27). Input a transmit time based upon the discussion found in the NPort W2150 Plus setup procedure.



Operation mode	UDP	•	
	Begin	End	Port
Destination IP address 1	10.10.22.1	10.10.22.2	: 10100
Destination IP address 2			: 4001
Destination IP address 3			: 4001
Destination IP address 4			: 4001
Local listen port	20100		
Data Packing			
Packing length	0 (0 - 102)	4)	
Packing length	0 (0 - 102 00 (Hex) E	4)	
Packing length Delimiter 1 Delimiter 2	0 (0 - 102 00 (Hex) E	4) inable	
Packing length Delimiter 1 Delimiter 2	0 (0 - 102 00 (Hex) E 00 (Hex) E	4) inable inable (Processed only when pag	king length is 0)

Figure 27: Additional Step of NPort 5110A Setup

Setup is complete.

i

Since the NPort 5110A is a wired device, wireless security parameters do not need to be entered like the NPort W2150 Plus.

III. Moxa AWK-4121 (and AWK-3121) Access Point Setup

The following procedure should be used when setting up an NPortW2150 device:

 Setup your PC WLAN or LAN Ethernet adapter so that it is on the same subnet as the NPort. The factory default IP address is 192.168.127.253 and the subnet mask is 255.255.255.0. Your PC IP address should be set to 192.168.127.xxx (not 253). The IP address can be set for you PC by navigating to Network Connections in the Control Panel, right clicking on the Local Area Connection and clicking on Properties. Select Protocol Version 4 and click Properties (Figure 28). The Windows Network Properties form should be closed to commit the new IP information to memory.



If you are unable to bring up the Web Console for the AWK-4121: a) verify that your IP address is what you think it is by typing in ipconfig/all at the command prompt in MS-DOS (type cmd in the box at the bottom of the Start menu to bring up the command prompt). You will see the current IP address of your PC's network interfaces b) verify the IP address of the AWK-4121, buy using the MOXA AWK-4121 search utility.



Local Area Connection Properties	Internet Protocol Version 4 (TCP/IPv4) Properties
Networking Sharing	General
Connect using:	You can get IP settings assigned automatically if your network supports this capability. Otherwise, you need to ask your network administrator for the appropriate IP settings.
Configure This connection uses the following items: Image: Client for Microsoft Networks Image: Client for Microsoft Networks	 Obtain an IP address automatically Use the following IP address: IP address: I92.168.127.100 Subnet mask: 255.255.255.255 Default gateway: . Obtain DNS server address automatically
Install Uninstall Properties Description Transmission Control Protocol/Internet Protocol. The default wide area network protocol that provides communication across diverse interconnected networks.	Use the following DNS server addresses: Preferred DNS server: Alternate DNS server: Validate settings upon exit
OK Cancel	OK Cancel

Figure 28: Setting Your PC's IP Address

- 2. Using your web browser, type in the address of the AWK-4121 to bring up the Web Console. Load the latest firmware for your device. Contact Moxa to ensure the latest firmware is available from their website.
- 3. Assign critical settings:
 - a. Basic Settings | Network Settings: If an existing network will be used, contact you network administrator to obtain an IP address for your device. When creating your own local network, the suggested IP naming system is: 10.10.0ND.### where:
 - N = Network connection type (1 = LAN, 2 = WLAN, 3 = Both)
 - D = Device type (1 = GPS receiver or directly connected device, 2 = PC, 3 = Access Point)
 - # = Unique identifying number (range is from 0 255)

The Netmask should be 255.255.0.0. IP Addresses should be static. Both LAN and WLAN address should be assigned. Figure 29 illustrates setting the IP address of the AWK-4121



When using the Web Console, all changes must be submitted before moving on to the next page. Once all changes have been submitted, the device must be restarted to commit them.



ΜΟΧΛ [°] ww	w.moxa.com	
 Main Menu Overview Basic Settings System Info Settings 	Network Settings IP configuration IP address	Static 💌
Network Settings Time Settings Wireless Settings	Subnet mask Gateway	255.0.0.0
Operation Mode WLAN Basic Wireless Setting	Primary DNS server Secondary DNS server	
Advanced Wireless Se	Submit	

Figure 29: Setting AWK-4121 IP Address

b. Wireless Settings | Operation Mode: Wireless enable selected and Operation mode = AP

	www.moxa.com	** Click Re
Main Menu	Basic Wireless Setti	>>> Total Sol
Basic Settings	Wireless enable	🖲 Enable 🔘 Disable
Network Settings	Operation mode	AP 🔻
□ Wireless Settings □ Operation Mode	Submit	
Basic Wireless Set		

Figure 30: Setting Basic Wireless Settings

c. WLAN|Basic Wireless Settings: Click "Edit". Set the Channel to a value not in use in the application area (6 is commonly used). Set the SSID for your network. If using multiple AWK-4121s, enable WDS mode and specify the MAC addresses of the other AWK-4121s.

ΜΟΧΛϣ	www.moxa.com		
Main Menu	Basic Wireless Settin	gs	
 Basic Settings Wireless Settings Operation Mode WLAN Basic Wireless Settin WLAN Security Settin Advanced Wireless Settin WLAN Certificate Set 	Operation mode RF type Channel SSID SSID broadcast WDS AP functionality WDS Settings		AP B/G Mixed • 3 • GNT © Enable © Disable © Enable © Disable © Enable © Disable
Advanced Settings	No	Active	MAC address
Acto Warning Settings Status Maintenance Save Configuration Restart Logout	1 (WDS1) 2 (WDS2) 3 (WDS3) 4 (WDS4) 5 (WDS5) 6 (WDS6) 7 (WDS7) 8 (WDS8)		
	Submit		

Figure 31: Basic Wireless Settings

d. **WLAN | WLAN Security Settings**: If using WDS mode, WEP security is the only security mode option available. Enter WEP key(s) and the key index (Figure 32).

ΜΟΧΛ	www.moxa.com	
 Main Menu Overview Basic Settings Wireless Settings WLAN Basic Wireless Settin WLAN Security Setti Advanced Wireless S WLAN Certificate Set Advanced Settings Auto Warning Settings Status Maintenance Save Configuration 	WWW.MOXE.COM WLAN Security Settings (Updated) SSID Security mode Authentication type Key type Key length Key index WEP key 1 WEP key 2 WEP key 3 WEP key 4	GNT WEP • Open • ASCII • 64 bits • 1 • •••••
Restart	Submit	

Figure 32: AWK4121 Security Settings

e. WLAN Advanced Wireless Settings: Set Transmission distance to the maximum expected range between the AWK-4121 and other wireless devices. Set the corresponding transmission power. For long range communications, set Noise



Protection to Disabled, Enable Transmission Enhancement, and Select the Main or Aux port to which the antenna will be connected.

MOXA		** Click Restart
Main Menu Main Menu Derview Basic Settings Wireless Settings Operation Mode WLAN Basic Wireless Settin WLAN Security Settin Advanced Wireless S WLAN Certificate Set Advanced Settings Auto Warning Settings Status Maintenance	WWW.MOXa.COM Advanced Wireless Set Transmission rate Transmission power Beacon interval DTIM interval Fragmentation threshold RTS threshold Transmission distance Noise protection Transmission enhancement	** Click Restart (>>> Total Solution for ttings (Updated) Auto • Full • 100 (40~1000ms) 1 (1~15) 2346 (256~2346) 2346 (256~2346) 1000 (500 ~ 11000m) Disable • Enable •
Save Configuration Restart Logout	Antenna EAPOL version WMM Full 11a channel support Submit	Main 1 Disable Disable

Figure 33: AWK-4121 Advanced Wireless Setttings

IV. Moxa AWK-5222 Access Point Setup

The Moxa AWK-5222 is very similar to the AWK-4121. It offers dual RF, whereas the AWK-4121 has a single RF. The second RF is useful when it is necessary to link devices outside the range of the main network due to geographic or other restrictions. The web console configuration process for the AWK-5222 is similar to that described above for the AWK-4121. The main difference is that additional input is required for the second RF (Figure 34).



Main Menu Overview	Overview		
🗉 🧰 Basic Settings	All information on this page are active	values.	
P 🔄 Wireless Settings	System Info		
Operation Mode Solution Operation Mode Solution WLAN 1 Solution WLAN Security Settings WLAN Certificate Setting WLAN 2 Basic Wireless Settings	Model name Device name Serial No. System up time Firmware version Device Info Device MAC address IP address Subnet mask Gateway	AWK-5222-US AWK-5222_2046 2046 0 days 00h:01m:24s 1.5 Build 10090618 00:90:EB:1A:8E:8D 10.10.33.2 255.255.0.0	
Advanced Wireless Setting: Advanced Settings Advanced	802.11 Info Country code Operation mode Channel RF type SSID	US AP-Client - AP (WLAN 1) 3 B/G Mixed GNT	AP-Client - AP (WLAN 2) 9 B/G Mixed GNT_2

Figure 34: AWK-5222 Web Console

When using the AWK-5222, separate channels should be used for each RF. Additionally, it is important that the Operation Mode is properly specified in the Wireless Settings. In most cases, AP-Client mode will be used and each WLAN will be set to AP mode.

V. Creating an Extended Range, Access Point Using Multiple AWK-3121/4121s and Directional Antennas

For some applications, when the AWK-3121/4121 is used with a standard 12 dB omni-directional antenna, the range capabilities may not be sufficient to cover the project area. In such cases, a high powered access point can be simulated by using multiple AWK-3121/4121 devices with a switch (Moxa EDS-205) and high gain directional antennas (Figure 35).





Figure 35: Extened Range Access Point

The procedure for creating an Extended Range Access Point is:

- i. Choose one AWK-3121/4121 as the communications gateway to the local network. Enable WDS mode and exchange MAC addresses with this device (Figure 36) and the other existing AWK-3121/4121 in the local network (Figure 37) to which it will be connected.
- ii. Using an Ethernet cable, connect the switch to the LAN port on the AWK-3121/4121 identified as the communications gateway. Connect additional AWK-3121/4121s to the switch. WDS mode should NOT need to be enabled on the additional AWK-3121/4121s that are not communicating with the local network (Figure 38).
- iii. Use high gain, directional antennas to extend WiFi coverage in the desired direction.



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 Main Menu Overview Basic Settings Wireless Settings Operation Mode WLAN Basic Wireless Settings WLAN Security Settings Advanced Wireless Settings 	Basic Wireles Operation mo RF type Channel SSID SSID broadca WDS AP functional WDS Settings	de AP B/ II Nu st @ ity @	/G Mixed ▼ D ▼ OXA D Enable © Disable D Enable © Disable D Enable © Disable
Advanced Settings	No	Active	MAC address
E Status	1 (WDS1)	V	00:90:E8:1E:EE:1D
🗉 🧰 Maintenance	2 (WDS2)	(11)	
Save Configuration	3 (WDS3)	1000	
Restart	4 (WDS4)	1000	
Logout	5 (WDS5)	1977	

Figure 36: WDS Mode Enabled (Communications Gateway AP)

MOXA®	тоха.соп	n	» Total Solution for Industrial Wireless	
 Main Menu Overview Basic Settings Wireless Settings Operation Mode WLAN Basic Wireless Settings WLAN Security Settings Advanced Wireless Settir WLAN Certificate Settings 	ain Menu Overview Basic Settings Wireless Settings Operation Mode WLAN Basic Wireless Settings WLAN Security Settings WLAN Security Settings WLAN Certificate Setting	ss Settings de AP B, 11 M est @ ity @	AP B/G Mixed • 10 • MOXA © Enable © Disable © Enable © Disable © Enable © Disable	
Advanced Settings	No	Active	MAC address	
I Status	1 (WDS1)		00:90:E8:21:F6:40	
🖻 🧰 Maintenance	2 (WDS2)			
Save Configuration	3 (WDS3)	(Maria)		
🗎 Restart	4 (WDS4)	and the second s		
Logout	5 (WDS5)			

Figure 37: WDS Mode Enabled (Local Network AP)



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 Main Menu Overview Basic Settings Wireless Settings Operation Mode WLAN Basic Wireless Settings WLAN Security Settings Advanced Wireless Settings WLAN Certificate Settings 	Basic Wireles Operation mo RF type Channel SSID SSID broadca WDS AP functionali	de AP B/C 10 MO st @ ty @	G Mixed XA Enable Disable Enable Disable Enable Disable
Advanced Settings	No	Active	MAC address
De Status	1 (WDS1)		
🗉 🦲 Maintenance	2 (WDS2)	(The second s	
Save Configuration	3 (WDS3)	1 11	
Restart	4 (WDS4)	(FIT)	
Logout	5 (WDS5)	(FIT)	

Figure 38: WDS Mode Disabled

VI. Transferring Between Elevations Using Multiple AWK-3121/4121s

For some applications, when the AWK-3121/4121 is used with a standard 12 dB omni-directional antenna, large changes in elevation cannot be tolerated due to the narrow vertical beam width . In such cases, a change in elevation can be accommodated by using 2, AWK-3121/4121 devices at one location.

The procedure for transferring communications over large elevations is:

- i. Choose one AWK-3121/4121 as the communications gateway to the local network. Enable WDS mode and exchange MAC addresses with this device (Figure 36) and the other existing AWK-3121/4121 in the local network to which it will be connected.
- ii. Using an Ethernet cable, connect the LAN port on the AWK-3121/4121 identified as the communications gateway (above) to the LAN port on a second AWK-3121/4121. WDS mode should not be set between these two devices (Figure 38), since they are connected over the Ethernet cable.
- Use a directional antenna to communicate with a mirror setup on the other end. WDS mode should be enabled on the AWK-3121/4121s communicating via directional antennas (Figure 37).



VII. Setup of NPort Devices Behind a Router

For some applications, it is necessary to deploy the NPort Serial-to-Ethernet wireless device on a local network behind a router, while still having it accessible over Internet. In such cases, the router must be configured for port forwarding, as subsequently described. The NPort's IP address should comply with the local network settings (your network administrator can provide you with a valid IP address). Additionally, the Gateway IP address should match the local IP address of the router (Figure 39).

Main Menu 🗀 Overview	Network Settings - Ethernet	
🗎 Wizard	IP configuration	Static
Basic Settings	IP address	192.168.123.110
Network Settings	Netmask	255.255.255.0
Ethernet Settings	Gateway	192.168.123.254
🗉 🧰 WLAN Settings	Speed	Auto
Advanced Settings		
Serial Port Settings	Submit	
System Management		
Save Configuration		
🗎 Restart		

Figure 39: NPort Setup for Behind-a-Router Access

If you want the NPort to use a private IP address behind your NAT/firewall, you will need to use the NAPT protocol in your NAT router to map the router's public IP address to the NPort's private IP address. Most routers/firewalls support this function. The examples below show how TCP/UDP port numbers are mapped using a private IP address of 192.168.1.1 for the NPort and a public IP address of 61.x.x.x for the NAT router.

For DE-311/211/30x/33x

Protocol	Public IP	Port No.	NPort Private IP	Port No.
ТСР	61.x.x.x	23	192.168.1.1	23
ТСР	61.x.x.x	4000	192.168.1.1	4000
ТСР	61.x.x.x	950(~965)	192.168.1.1	950(~965)
ТСР	61.x.x.x	966(~981)	192.168.1.1	966(~981)
UDP	61.x.x.x	1029	192.168.1.1	1029

For NPort 5110/5200/5400/5600 and NE-4100 series

Protocol	Public IP	Port No.	NPort Private IP	Port No.
ТСР	61.x.x.x	23	192.168.1.1	23
ТСР	61.x.x.x	80	192.168.1.1	80

ТСР	61.x.x.x	4900	192.168.1.1	4900
ТСР	61.x.x.x	950(~965)	192.168.1.1	950(~965)
TDP	61.x.x.x	966(~981)	192.168.1.1	966(~981)
UDP	61.x.x.x	4800	192.168.1.1	4800

For NPort Wireless W2150/W2250/W2004

Protocol	Public IP	Port No.	NPort Private IP	Port No.
ТСР	61.x.x.x	23	192.168.1.1	23
ТСР	61.x.x.x	80	192.168.1.1	80
ТСР	61.x.x.x	950(~953)	192.168.1.1	950(~953)
TDP	61.x.x.x	966(~969)	192.168.1.1	966(~969)
UDP	61.x.x.x	4800	192.168.1.1	4800
ТСР	61.x.x.x	4900	192.168.1.1	4900

For NPort 6000 series

Protocol	Public IP	Port No.	NPort Private IP	Port No.
ТСР	61.x.x.x	22	192.168.1.1	22
ТСР	61.x.x.x	23	192.168.1.1	23
ТСР	61.x.x.x	80	192.168.1.1	80
ТСР	61.x.x.x	81	192.168.1.1	81
ТСР	61.x.x.x	950(~953)	192.168.1.1	950(~953)
TDP	61.x.x.x	966(~969)	192.168.1.1	966(~969)
UDP	61.x.x.x	4800	192.168.1.1	4800
ТСР	61.x.x.x	4900	192.168.1.1	4900

If you want to allow NPort use behind firewall, you should open the below UDP/TCP port number in your firewall rules setting.

For DE-311/211/30x/33x

Protocol	Port No.	Propose
ТСР	23	Telnet
ТСР	4000	1.Save Settings 2.Firmware upgrade
ТСР	950(~965)	Data port
ТСР	966(~981)	Command port
UDP	1029	 Broadcast Search Get Current Settings Real COM Installer mapping



For NPort 5110/5200/5400/5600 and NE-4100 series

Protocol	Port No.	Propose
ТСР	23	Telnet
ТСР	80	Web Console
тср	4900	1.Save Settings
	1500	2.Firmware upgrade
ТСР	950(~965)	Data Port
ТСР	966(~981)	Command Port
		1.Broadcast Search/Rescan
UDP	4800	2.Administrator Monitor
		3.Get Current Settings

NPort Wireless W2150/W2250

Protocol	Port No.	Propose
ТСР	23	Telnet
ТСР	80	Web Console
ТСР	4900	1.Save Settings 2.Firmware upgrade
ТСР	950(~965)	Data Port
ТСР	966(~981)	Command Port
UDP	4800	1.Broadcast Search/Rescan 2.Get Current Settings

For NPort6000 series and NPort Wireless W2004

Protocol	Port No.	Propose
ТСР	22	Secure Telnet(SSH)
ТСР	23	Telnet
ТСР	80	Web Console
ТСР	443	Secure Web Console(SSL)
тср	1900	1.Save Settings
	4500	2.Firmware upgrade
ТСР	950(~965)	Data Port
ТСР	966(~981)	Command Port
UDP	4800	1.Broadcast Search/Rescan
	4000	2.Get Current Setting



5. CyberPower UPS

I. Setting up the CyberPower UPS:

Install the PowerPanel software that comes with your UPS. Connect the UPS to your PC with the USB cable. Click on the "Configure" button in the left hand menu (Figure 40). Under "Runtime", select "Keep Computer Running". Specify 5 minutes as the time remaining in battery life before shutting down the computer. Alarms can be disabled under the "Notification" tab of the "Configure" page. The PC should be the only device plugged into the Battery and Surge Protection outlets. Monitors and peripheral devices should be plugged into the Surge only outlets.



Figure 40: Configuring the CyberPower UPS